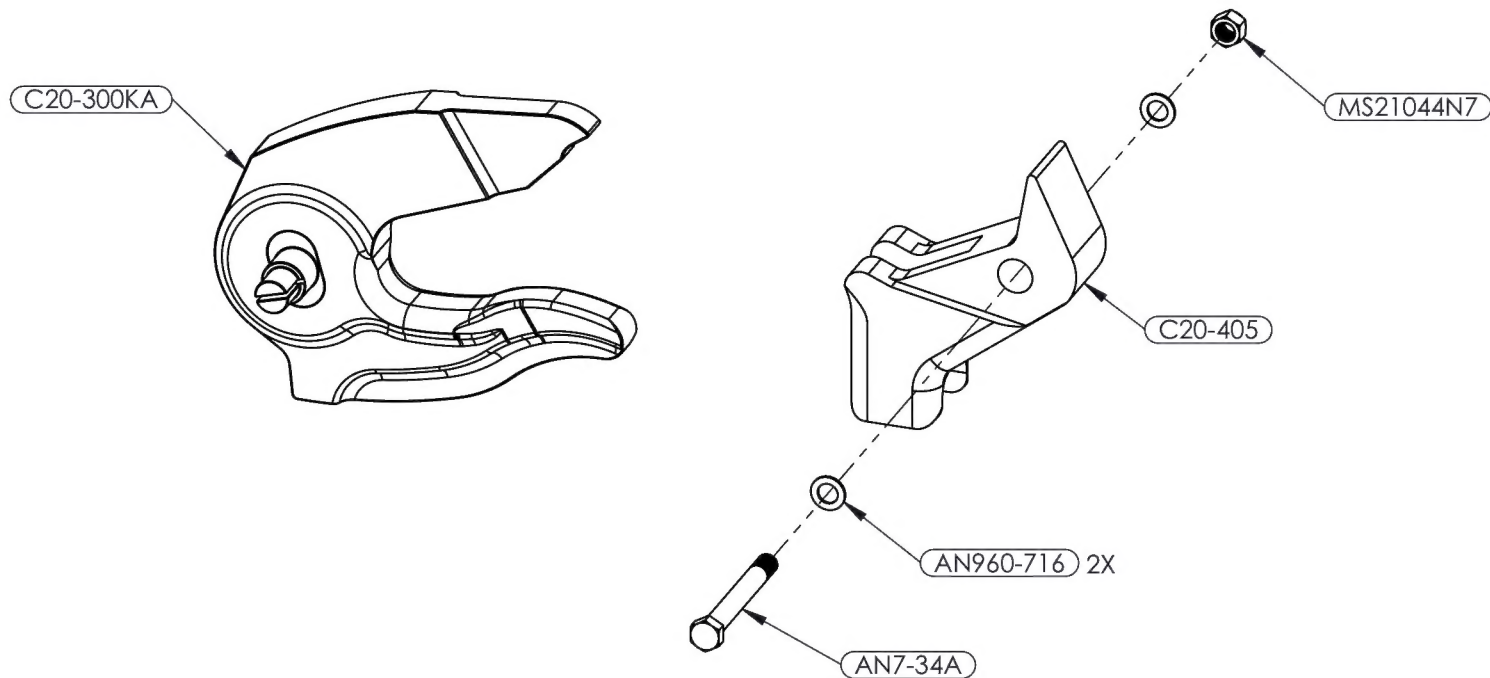


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/25/2016	DPD	JAG



DART AEROSPACE	
TITLE C20 KEEPERLESS KIT	
DWG NO. C20 KEEPERLESS KIT	REV 1
MAT'L REAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
SCALE 1:4	DATE 5/4/2016
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C20-300KA	1				1
			C20-405	1	STATIONARY KEEPER			1
		B/O	AN7-34A	1	KEEPER BOLT	STEEL	7/16-20 X 3-19/32	1
		B/O	AN960-716	2	KEEPER BOLT WASHER	STEEL	Ø7/16	1
		B/O	MS21044N7	1	LOCK NUT	STEEL	7/16-20	1